technical datasheet

# K1550 series Noble Gas analysers

Thermal conductivity analysers for helium, neon, argon, krypton & xenon

- Measured gases include: He, Ne, Ar, Kr, and Xe
- Proven technology from the katharometer experts
- Cost effective for expensive gases
- Hazardous area options
- Non-depleting remote sensor
- Fixed and variable compensation options



# **Applications**

- Helium recovery
- Welding gas analysis
- Window filling
- Gas mixing

**The K1550 series analysers** are ideal for measuring % levels of one gas in a binary or pseudo-binary mixture. For example, air is composed of many gases but in known, fixed ratio, therefore helium in air is a pseudo-binary mixture and can be measured at % levels with a K1550 noble gas analyser.

**Helium, neon, argon, krypton and xenon** – the noble gases - are particularly well suited to this technique because there are no dedicated sensors for these inert gases. Katharometers provide cost effective analysis solutions to potentially difficult measurements of expensive gases.

**Applications for the analysers include** gas blending and mixing, welding gas analysis, helium recovery systems, solar panel manufacture and window filling.

A compensation input is available as an option, either fixed or variable via a 4-20mA input. This extends the capability of the analyser to measure in more complex mixtures. The KG1550 series also features an integral oxygen sensor.

**All versions are available with 0 - 100% range.** 0 - 20% and 80 - 100% ranges are also available, depending upon the measured and background gas. Multi-range instruments are sometimes available on request.

**Different sample conditioning systems** are available, standard or bespoke, according to the process conditions. For corrosive gases a variety of sensor assemblies and fittings are available to suit the specific gas. Hitech are prepared to recommend complete systems on receipt of full gas stream specifications.

For hazardous area applications the sensor may be mounted remotely in the hazardous area and connected through an MTL barrier to the electronics unit in a safe area. Alternatively the electronics unit can be supplied in an EExd enclosure, with remote keypad for non-intrusive calibration, for full hazardous area use.

500-0023 Rev2 261010



### **SPECIFICATION**

### Ranges available

(Depends upon measured/background gas) 0 - 20%, 80 - 100%, 0 - 100% for most gases 0 - 5%, for some helium ranges

Consult Hitech for gas type and range

### Stability

<1 % f.s.d./month

#### Accuracy

±2% f.s.d. depending upon span and gas

### Repeatability

<1% f.s.d.

### Speed of response

T90: 20 seconds (typ.)

#### Sample flow

100-300ml/min for optimum performance

#### Sample pressure

Nominally atmospheric, set by vent pressure

### Sample connections

Inlet and outlet: Captive seal compression suitable for 0.25inch (or 6mm) outside diameter tube

### **Display**

LCD 2 or 4 lines of alphanumeric characters

### Analogue output

4-20mA

(User-programmable)

#### **Outputs (alarm)**

Two alarms: each user-configurable to OFF, HIGH or LOW

### Relay outputs

Rated at 30V ac or dc, 0.5A, normally energised

### Ambient operating temperature range

Sensor: -10°C to 40°C Electronics: 0°C to 40°C (0-90% R.H. non-condensing)

# Storage temperature range

 $-5^{\circ}\text{C}$  to  $+55^{\circ}\text{C}$ 

(0-90% R.H. non-condensing)

### **Supply Voltage**

110/120V or 220/240V AC, 50/60Hz

### **Power consumption**

12VA

### **MOUNTING**

# **Electronics unit**

Panel mounting with two clamps

### Remote sensor unit

Wall/bulkhead (optional)

# **MATERIALS**

# **Enclosure**

Glassfibre-reinforced Noryl to IP40 (IP54 locking door option)

### Remote sensor

Supplied in IP65 housing with flowmeter and needle valve

### K1550FX (hazardous area version)

As above specification but with certified stainless steel sensor block and MTL zener barrier (supplied loose).

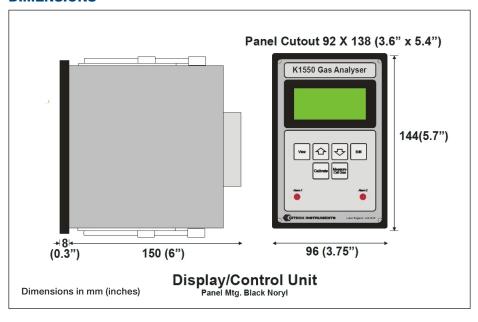
### Option

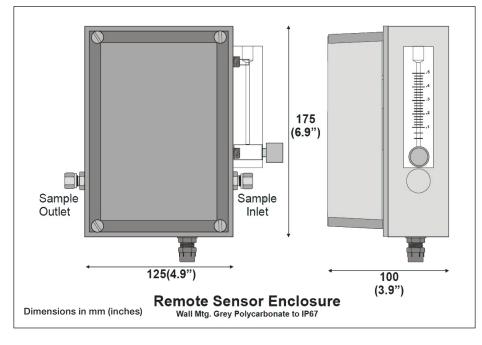
EEx d enclosure for K1550FX electronics unit

### ORDERING INFORMATION

Specify	Measured gas	Background gas	Range	Output	Supply voltage	Options
K1550R	Specify	Specify	0 - 100% 0 - 20%, 80 - 100%	4-20mA	110V or 220V	Compensation input
K1550FX	Specify	Specify				EEx enclosure

### **DIMENSIONS**





### **K1550FX APPROVALS (for Europe - to ATEX Directive)**

Authority	Product/Cert. No.	Standards	Approved for
DEMKO	210 Gas detection head DEMKO02ATEX132848X	EN50014 EN50018	b II 2G EEx d IIB + H <sub>2</sub> T6 -40°C ≤ T <sub>a</sub> ≤ 40°C $b$ II 2G EEx d IIB + H <sub>2</sub> T3 -40°C ≤ T <sub>a</sub> ≤ 150°C
BASEEFA	MTL766P barrier BAS01ATEX7202	EN50014 EN50020	( II 1GD [EEx ia] IIC T6 -20°C ≤ T <sub>a</sub> ≤ 60°C

